



Dart Aerospace Ltd.
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Tel (613) 632-5200

D4434-047
Job Sheet 168849



Part No: D4434-047

Job Qty: 4 ea

Part Name: Cover Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C SHEETS 5,12,13 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5
EC verified by:JLM IPP RevC 12.01.24 PER DWG REV.A DD VERF:EC IPP RevD 12.03.05 per REV.B DD
verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/30/17	0.00	0.00	Start Up Waterjet		DC 17/12/13
100	Waterjet	4 pcs		11/30/17	0.00	0.49	Waterjet1		DC 17/12/13
110	QC	4 pcs		11/30/17	0.00	0.00	QC2		DC 17/12/13
120	QC	4 pcs		11/30/17	0.00	0.00	QC8		38
130	Brake NC	4 pcs		11/30/17	0.07	1.28	Brake NC 2		9-BB SB
140	Small Fab	4 pcs		11/30/17	0.00	0.19	Small Fab		FP DAS
150	QC	4 pcs		11/30/17	0.00	0.00	QC5		38
160	HandFinish	4 pcs		11/30/17	0.00	0.31	HandFinish1		2018/01/02 JK
170	QC	4 pcs		11/30/17	0.00	0.00	QC7		38
180	Small Fab	4 pcs		11/30/17	0.00	0.19	Small Fab		DAS
185	QC	4 pcs		11/30/17	0.00	0.00	QC5		38
186	Powdercoat	4 pcs		12/1/17	0.00	0.16	Powdercoat4		BL 18-01-9
187	QC	4 pcs		12/1/17	0.00	0.00	QC3		38
190	Packaging	4 pcs		12/1/17	0.00	0.00	Packaging3	ST 6.9	AT 18-01-11
200	QC21-SA	4 Ea		12/1/17	0.00	0.00	QC21		21 JAN 12 2016

M 135418

START: 1:55

OUT: 3:20

FINISH: 2:25

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	2	185	0	0
180-Small Fab	MS20470AD4-3	8	1,298	0	0

FM 135536-1

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



Work Order: _____		DISPOSITION	
Part No. _____		Rework ☐	
NCR No. _____		Scrap ☐	
Date: _____		Use-as-is ☐	
Step #: _____		Suspected Unapproved ☐	
Description Work Order Deviation			
DART AEROSPACE S021680 Cover Assembly PART NO: D4434 - 047 Revision: _____ Operation: Start up Operation Change No: _____ Mfg Date: 12/13/17 Job No: 168849			
Environment		AGAINST DEPARTMENT/PROCESS	
Design		Cross tube ☐	
Doc/Data		Water Jet ☐	
Equip/Tooling		Engineering ☐	
Handling/Pre		Quality ☐	
Material		Other ☐	
Internal Transport		MRB (QS1042) Approval	
Tribal Knowledge		Completed By	
LOA		Lead hand / Supervisor	
Substation		Approval Verification	
Past Expiry Date		QC / QA Coordinator	
Misidentified		Approval	
Root Cause		Positioned Wrong ☐	
No Re-verification		Outside Dimensions ☐	
Operator		Over/Under tolerance ☐	
Offset/Setup		Part Incorrect ☐	
Supplier		Part Lost/Missing ☐	
Training		Part Moved ☐	
Use for Testing		Drawing ☐	
Poor Information		Finish ☐	
Rushing		Misread ☐	
Product Improvement		Turning Sequence ☐	
Process Improvement		OTHER: _____	
Manufacturing Process			
Past Due			

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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4434-047 Revision: Cover Assembly														
200	QC21-SA	S021680	168849	4 Ea	0	S021680	ST619	Bin	Stock	12/13/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: M6061T6S.040 Revision: 6061-T6 .040 Sheet														
100	Receive sf	S021678	168849	0 sf	0		MAT021		Stock	12/13/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		4	0									

Plex 1/12/2018 2:21 PM Dart.Lajeunesse.Marie